

# **PROJECT BRIEF**

Biodiesel Fuel Producer Optimizes Purification Line, Realizes Substantial Cost Savings with SAMCO Ion Exchange System Rental

## **PROJECT OVERVIEW**

When a biodiesel fuel producer needed a cost-effective solution for its glycerol removal needs, it looked to SAMCO for a rental ion exchange (IX) system to reliably and affordably serve its needs.

#### **OBJECTIVE**

Remove glycerol from biodiesel fuel prior to final purification steps.

### **SCOPE OF SERVICE**

SAMCO delivered an IX rental system comprising basic and detailed process and mechanical design and engineering, system fabrication, and commissioning.

### **CHALLENGES**

- Stringent glycerol contaminant limits per biodiesel fuel quality standards
- · Limited budget

## **SOLUTION**

SAMCO delivered a five-vessel IX system for removal of glycerol as part of the client's biodiesel purification process. Provided in a rental arrangement, the solution stayed within tight budgetary constraints, while still delivering the reliability and performance needed to maintain client production volumes. SAMCO designed the system with three 8-foot diameter and two 7-foot diameter columns, vessel internals, instrumentation, and valves. To enable fast-track delivery and startup, SAMCO also provided full fabrication and commissioning services.

#### **TECHNOLOGY**

SAMCO delivered a rental IX system, including:

- Three 8' diameter IX columns
- Two 7' diameter IX columns
- Instruments and valves

### **OVERVIEW**

**Industry** Power

**Location** Galena Park, TX

# **Objective**

Remove glycerol from biodiesel fuel prior to final purification processing

## Solution

Five-Vessel Ion Exchange System

Looking to purify biodiesel products for optimal fuel quality? Is contamination an issue? Contact us today at www.SamcoTech.com • askengineers@samcotech.com • (716) 743 9000